



MattMill® Classic Basic (MMKB) Do-it-yourself funnel Documentation



MattMill Classic Basic (MMKB)
(without box, base plate, funnel)



MattMill Classic complete (MMKK)
(incl. box, base plate, funnel)

The basic version of the MattMill Classic is supplied as standard without a funnel and base plate.

When building a hopper yourself, various points must be observed in order to guarantee and maintain the function of the MattMill:

- 1.) The funnel must not grind on the rollers and synchronization rings.
- 2.) The feeding with malt should be limited to the area of the gap between the rollers; under no circumstances should the entire upper area of the MattMill be filled with malt.
- 3.) The synchronisation rings must be covered and protected by the funnel (do not apply malt to them!).
- 4.) The hopper must be attached to the housing or otherwise secured against loosening.

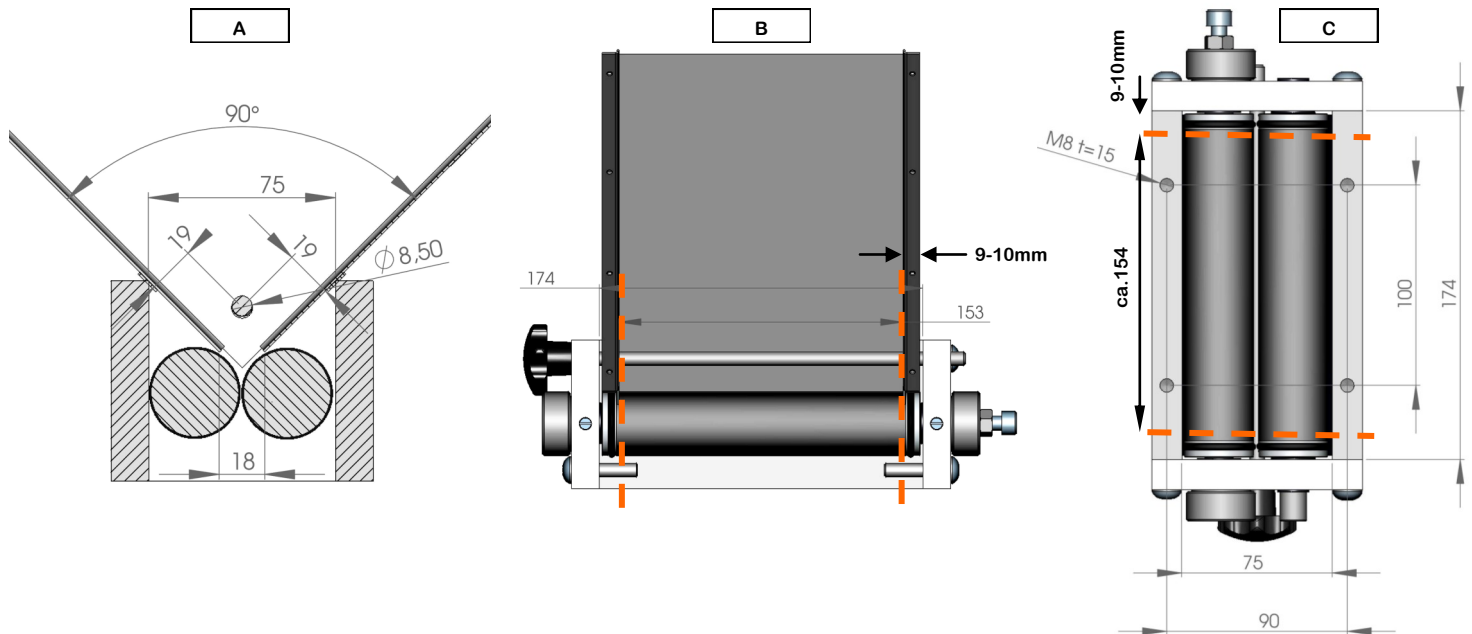
to 1: at a lower angle of the hopper of 90°, the hopper sides rest on the housing; see Fig.A.

to 2: ideal is a lower outlet of the hopper of approx. 153mm length and 18mm width; see Fig.A and B

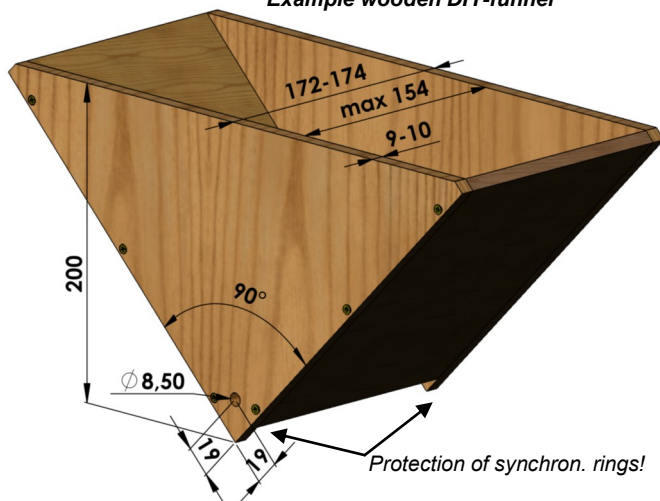
to 3: with lateral boundary to the synchronisation rings as protection, width see fig.B and C.

to 4: Holes of approx. 8.5mm in the hopper cheeks at a distance of approx. 19mm from the hopper sides allow the use of the standard safety rod. Fig. A and B.

The MattMill Basic can be mounted on a self-made plate. For hole pattern (100x90) and cut-out (174x75) see Fig.C.



Example wooden DIY-funnel



Box (a)
Base plate (b)
funnel (c)
for MMKB separately available

Optional available
Drive accessories:
hand crank
Classic 24V motor kit (d)

Hand crank

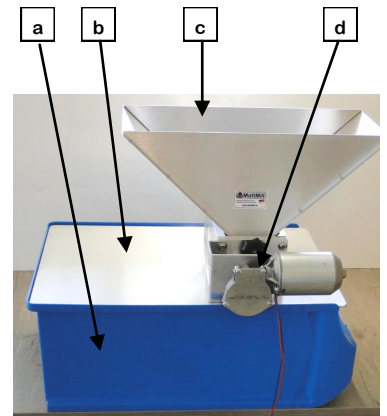
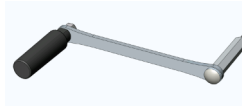
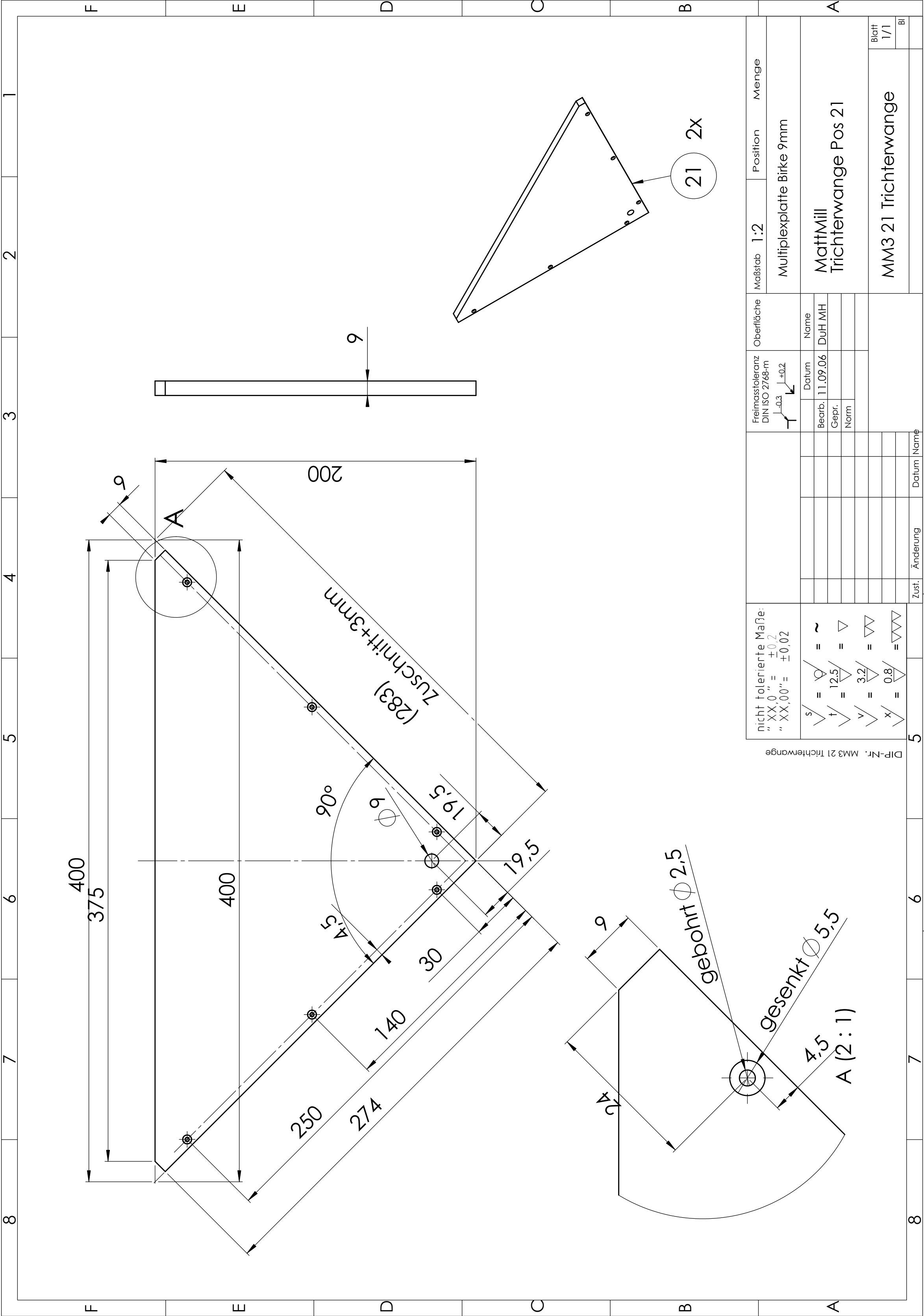
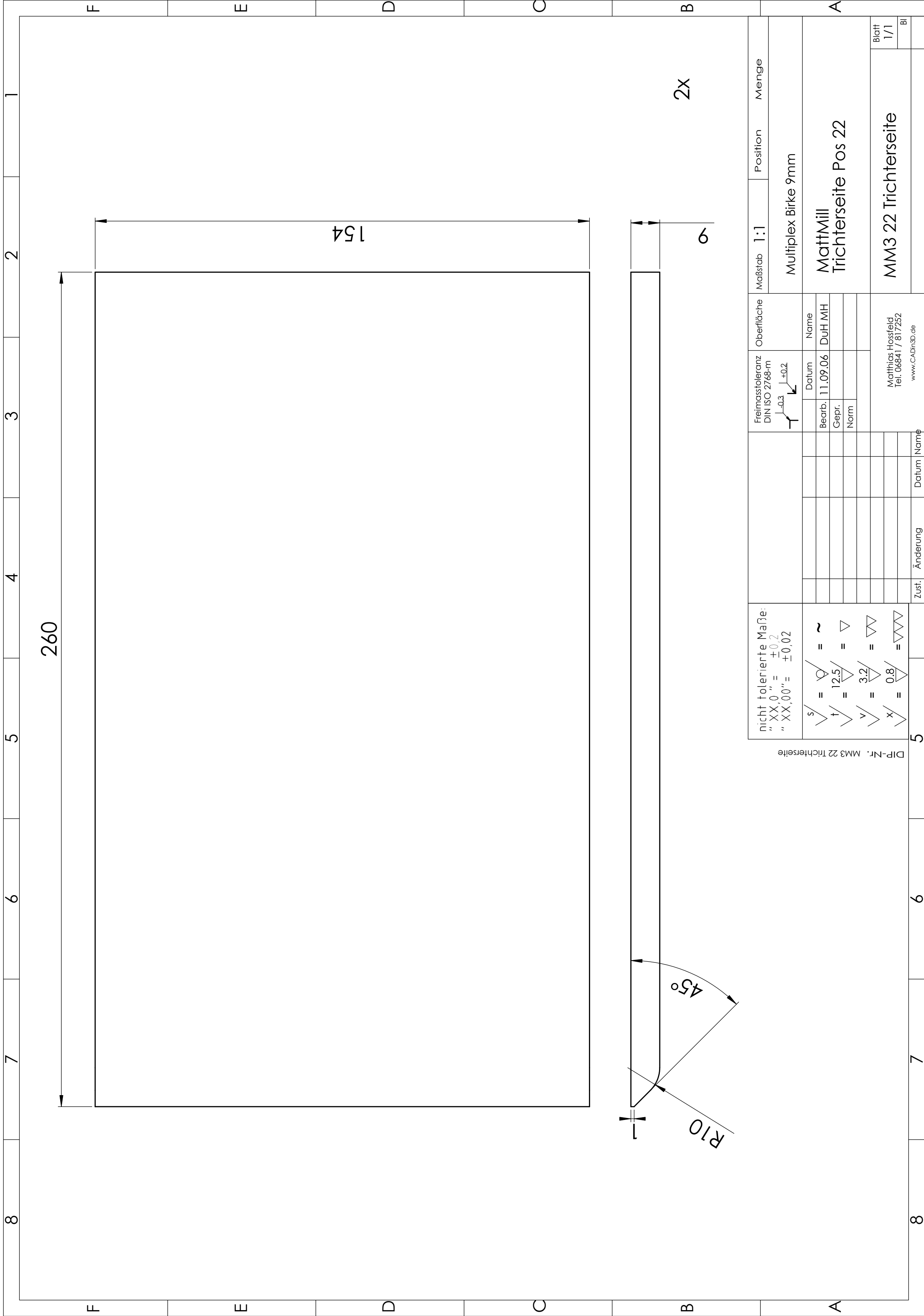


Illustration with Classic Motor Kit 24V



nicht tolerierte Maße: " XX,0 " = $\pm 0,2$ " XX,00 " = $\pm 0,02$		Freimasstoleranz DIN ISO 2768-m		Oberfläche		Maßstab	1:2	Position	Menge
$\sqrt{s} = \sqrt{\nabla}$	= $\sim$					Multiplexplatte Birke 9mm			
$\sqrt{t} = \sqrt{12.5/\nabla}$	= ∇	Bearb.	11.09.06	DuH	MH	MattMill Trichterwange Pos 21			
$\sqrt{v} = \sqrt{3.2/\nabla}$	= ∇	Gepr.				MM3 21 Trichterwange			
$\sqrt{x} = \sqrt{0.8/\nabla}$	= ∇	Norm							
DIP-Nr. MM3 21 Trichterwange				Zust.		Änderung		Datum	



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